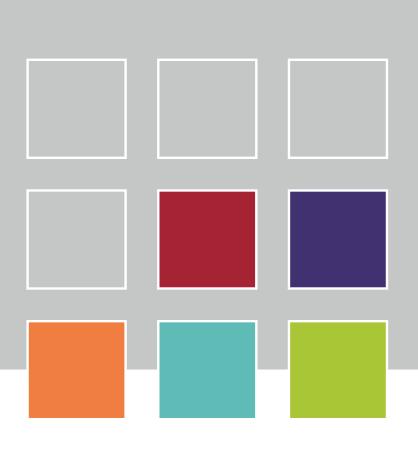


# Connecting Colibri® to a dispensing machine and dispensing a recipe





# Connecting Colibri® to a dispensing machine

## **DEFINE DISPENSER SETTINGS**



In the Menu go to Settings/Dispenser.

The window Machine Configuration opens on Dispenser Settings. On this page you can:

#### Add/ Remove machines

Define machines:

Site Localization

Type Specify the machine type from the drop-down-menu, e.g. Corob, UDCP-Dispenser,

Fast & Fluid Management, Manual...

Model The machine name is created by default. It can be edited.

Define dispensing parameters:

Formulation Select the formula format from Weight/ Volume/ Shots (we do not recommend shots).

It will define the type of quantity sent to the machine.

Vol. Factor The machine precision is defined as (Volume Factor)/Fraction.

For most cases select 29.57 ml.

Fraction Depends on the machine type (e.g. 48, 384...)

Display Multiplier Used to convert units for the Manual Tinting mode.

For most cases select either 1 or 1000 (1 = kg or I, 1000 = g or ml)

Roundoff Decimals displayed

Min. shot Minimum shot which can be dispensed by the machine.

Specific Click on Modify to access other driver specific options, e.g. driver executable path and recipe

file path and name, dispensing workflow (e.g. prepare recipe then forget = Colibri will only write the recipe in the file path; Controls dispensing results = Colibri will write the recipe and then execute the file in the executable path). Multiply units by thousand activation is recommended for

small quantities to dispense.

Driver Created by default.

Validate with OK.

## ASSIGN COLORANT SETS AND INGREDIENTS TO DISPENSER



Click on tab Colorant Set and Ingredients.

On this page you can:

Add/ Remove combination of dispenser and colorant set

Combine Dispensers and Colorant Sets and thus create a restriction.

Dispenser Select dispenser from the menu (as previously defined under Dispenser Settings)

Colorant Set Define which colorant set can be dispensed on the machine

Configure Colorant Set Details

Color Preview Over black and white

Name Provided by Colibri (from Colorant Sets)

Code Ingredient name as it is defined in the 3rd party dispensing software

Dispense Never = typically for binders, Automatically = typically for pigments.

They can be edited, e.g. also changed to Manually.

Validate with OK.

#### **SELECT A DISPENSER**



In the Menu go to Tinting/Select Dispenser.

On this page you can select one of the previously defined machines:

Connected

Dispenser Select the dispenser connected to the computer.

Validate with OK.

## Dispensing a Colibri® recipe

## **CONFIGURE A PRODUCT**



In the Menu go to Tinting/New Can. On this page you can take care of the:

• Product configuration:

Colorant Set None = no restriction, available for any recipe.

Select Colorant Set = product will be restricted to one specific Colorant Set.

Dosage Unit Will define the unit type displayed in Colibri during the dosage.

Select from the drop-down-menu either kg, liter, gramm, tonne or pound.

Can and Bulk Production Settings

Nominal Min. amount after dosage

Prefilled Bucket prefilled with binder, before dosage

Capacity Max. capacity of bucket, Capacity > Nominal > Prefilled

Accepted Tolerance Prefilled tolerance controlled by the balance

Get Prefilled from Balance Actual weight will be used to recalculate pigment load

Make Prefilled Editable To allow the edition of prefilled quantity during dosage

Can tare If machine is linked to a balance, the empty bucket weight can be deducted

Labels

No. of Labels per Can X number of labels will be printed for x number of buckets

Additional Labels A fix number of additional labels to be printed

**Display Settings** 

No. of Decimals

Absolute Numbers displayed in Weight/ Volume

No. of Decimals % Numbers displayed in concentrations

Show Production Cost Show Cost per Unit Show Dispensed Cost

Validate with Save As...

#### **CONFIGURE A LABEL**



In the Menu go to Tinting/Label Configuration. On this page you can:

- · Edit the label content
- · Set the recipe print options
- · Set the label print options
- Design a recipe report
- · Design a label report

Validate with OK.

#### **DEFINE PRODUCTION RECIPE SAVE OPTIONS**



In the Menu go to Tinting/Production Recipe Save Options. On this page you can specify the recipe save modus:

Manual Production recipe has to be saved to allow dispensing

Automatic Production recipe will be automatically saved to the folder defined under Auto Save Template

Do not save Production recipe will not be saved

Validate with OK.

#### **DISPENSE A RECIPE**



In the Menu go to Tinting/Dispense Recipe.

On this page you can dispense a recipe in status Master Recipes, Produced Recipes, Development Recipes (Note: to dispense recipes in status development please activate the relevant permission under Administration/Permission/Roles/Assign Permissions.). After selecting a recipe from folders Recipe or Produced you have to follow these steps:

Click on Product To select a product

Production Define the number of bucket to dispense

Dispense To trigger the actual dosage

(Save) and Close

#### **DISPENSE A RECIPE MANUALLY**



In the Menu go to Tinting/Manual Dispense

Select Dispenser under Tinting/Select Dispenser beforehand. On this page you can define:

Number of Cans to produce Type in manually

Amount Type in manually the amount of pigment to be dispensed

Dispense





#### **Support**



For more information and who to contact visit: www.matchmycolor.com (Software Suport)

For regional support contact our distributor or matchmycolor LLC

Gartenstrasse 95 4052, Basel Switzerland

Business Hours: 09:00 – 16.00 CET Mon. – Fri. (Excludes local holidays) Ph. +41 61 524 00 24

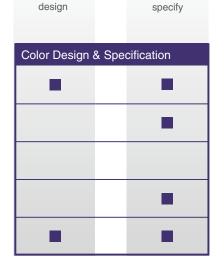
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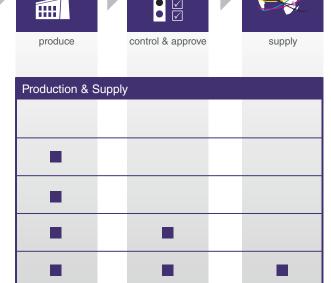
## Colibri® Overview



Modular in design, Colibri® can help you achieve the results you require in the way you want.







#### Edition 2020

ColorSpec

ColorMatch

ColorTint

ColorQuality

Solution Integration



swiss made software